

PRODUCTS CATALOGUE

"AT EASE IN YOUR CONSTRUCTION SITE"

www.ritmo.it





Ritmo meets all your welding needs in your jobsite



The information and photos in this publication are not binding and RITMO S.P.A. is free to make any alterations without prior notice.

A DVANTAGE

RITMO



RITMO WORLDWIDE

Ritmo has professional distributors and resellers all over the world. Our staff is ready to assist you in English, Spanish, French, German, Arab, Italian, Russian and Portuguese.

TRAINING

From many years now, we have decided that the best way to grant a client/distributor a perfect knowledge of our products is to invest in custom training, in our own premises. These courses are aimed to teach how to operate the products in the best way, and how to supply the "first aid" when necessary.

PRESALES TECHNICAL ASSISTANCE

When a client or a potential client wants to buy us a product, it is our standard procedure to help find the best solution to its needs.

GLOBAL ADVICE

In such a technical field as ours, the customer requires the best assistance. Thanks to the experience developed along the years, and to the co-operation with several manufacturers, institutions, schools and training institutes, RITMO is able to give the most comprehensive advice to no matter which related issue. Our company is a long-time member of a UNIPLAST's (UNI-Italian National Plastics Standards Body) working group dedicated to the study and draw up of new standards within our field. The importance of this group is linked to the fact that the expansion of the plastic welding field ought to be followed by a crescent sensitivity for safety issues, so to have a sustainable and continuous growth. The working group prepares draws, hence present them to the UNI to be discussed and eventually transformed into new standards.

AFTER SALES TECHNICAL ASSISTANCE

Ritmo's Service Centre can solve all kind of technical issues, as well as overhaul our machines. Ritmo has other Service Centres abroad, linked to its official distributors.

STARTING AND TESTING

RITMO' technicians are prepared to make the starting and testing of workshop machines at the client' own premises, so that the fittings production can start almost immediately.

RITMO'S BUTT FUSION MACHINES: WORK PHILOSOPHY AVAILABLE TO EVERYONE!

- **MANUAL**

welding machines without hydraulic gearcase



- **HYDRAULIC**

welding machines with hydraulic gearcase



- **EASY LIFE SYSTEM** *HIGH LEVEL PERFORMANCE*

automated welding cycle

welding machines with special hydraulic gearcase

Hardware and Software interact to the entire workflow

repetition of welding cycles

GPS, data-logging and report PDF,

APP "SET & GO PRO" (optional)



- **ALL TERRAIN** *HIGH LEVEL PERFORMANCE*

self-contained generator on board

self-propelled

trolley with wheels

welding machines with special hydraulic gearcase

automated welding cycle

Hardware and Software interact to the entire workflow

repetition of welding cycles

GPS, data-logging and report PDF,

APP "SET & GO PRO" (optional)



- **CNC** *HIGH LEVEL PERFORMANCE*

automatic welding cycle

special hydraulic gearcase and machine body with

integrated mechanical extraction of heating plate

Hardware and Software interact to the entire workflow

repetition of welding cycles

GPS, data-logging and report PDF



ALL TERRAIN LINE - TRAILER LINE

HIGH LEVEL PERFORMANCE



DIFFERENCES BETWEEN ALL TERRAIN LINE AND TRAILER LINE

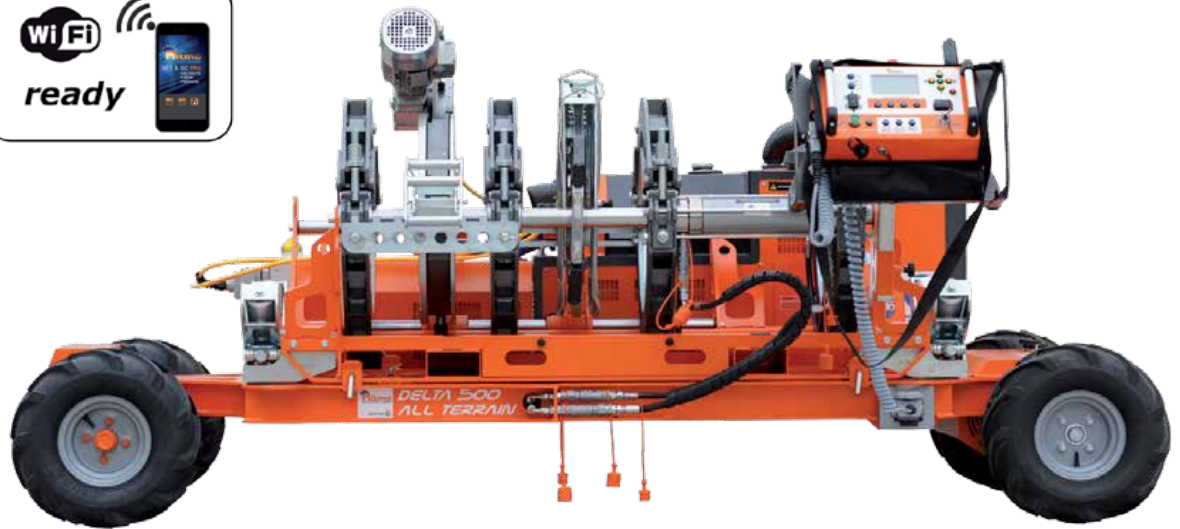
PLUS

**HIGH
PERFORMANCE**

**ENHANCES
PRODUCTIVITY**

	ALL TERRAIN LINE	TRAILER LINE
Working standards mm	√	√
Working standards "IPS /"DIPS	√	√
International standards ISO 21307 HIGH PRESSURE	√	√
Welds fittings	√	√
Easy Life Welding System	√	√
Data-logging	√	√
Wi-Fi Ready	√	√
PRE-SET 20 customized welding cycles	√	√
Intuitive control panel	√	√
GPS traceability	√	√
Report PDF	√	√
Self-contained Generator on-board	√	-
Heater/Facer on-board	√	√
Insert - Fast-locking system	√	√
Trolley with wheels	√	√
Self-propelled	√	-
Remotely wire-controlled up to 12 m (39 ft)	√	√
Carriage can be removed for in-ditch use	√	√
Lateral rollers	√	√





DELTA 500 ALL TERRAIN

DELTA 500 ALL TERRAIN is powered by a low-vibration diesel engine and equipped with front steering wheels and rear traction. The machine is suitable for welding pressure pipes (HDPE, PP) for the transportation of water, gas and other fluids up to Ø 500 mm (20 "IPS). Built according to the International standards ISO 21307 HIGH PRESSURE.

- Working range from Ø 200 to 500 mm (6" IPS ÷ 20" IPS).
- Welds fittings like elbows, tees, Y-branches and stub flanges.
- New RITMO Patented assisted system to open/close/lift clamps-heater-facer.
- Fast-locking system which allows to place and remove inserts in seconds.
- Intuitive control panel and large graphic display.
- Removable control panel with data-logging.
- Memory up to 4000 welding reports.
- GPS traceability.
- USB port for welding PDF report / data download / firmware upgrade
- Easy-life welding control system: hardware and software have been developed to interact to each other sharing data during the entire workflow. Once set the welding parameters up, the system guarantees the repetition of the welding cycles, avoiding errors. The operator only have to confirm the work phases on the just pushing a button. Possibility to pre-set 20 customized welding cycles.
- **Easy Life system is "Wi-Fi" ready and works together with the App "SET & GO PRO".**
- Machine body and on-board generator easily removable for working in tight spaces.
- Machine can be powered using 230 V Three phase 50/60 Hz.
- Wheeled chassis designed to be lifted using a forklift.
- Two hydraulic rollers for pipe loading and unloading.
- On-board electric facer that is equipped with a safety microswitch.
- On-board generator removable for independent use.

STANDARD COMPOSITION



Machine body



Hydraulic Rollers



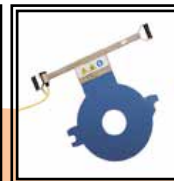
Trolley



Control panel with GPS



Milling cutter



Heating plate

TECHNICAL FEATURES

PLUS

200 ÷ 500 mm

ISO 21307

HIGH PRESSURE

Assisted system
to open/close/lift
clamps-heater-facer

Working range	200 ÷ 500 mm; 6" IPS ÷ 20" IPS
Materials	HDPE, PP For other materials contact RITMO S.P.A.
Power supply	self contained - diesel engine 230 V Three Phase 50/60 Hz
Total absorbed power	7250 W
Working temperature	180° ÷ 280° C (356° ÷ 536° F)
Outside temperature range	-10° ÷ 40° C (14° ÷ 104° F)
Dimensions machine body (W x D x H)	1822 x 1152 x 990 mm 71.7" x 45.4" x 39"
Dimensions trailer (W x D x H)	2955 x 1578 x 1370 mm 116.4" x 62.1" x 54"
Weight standard composition	1350 Kg 2976 lb)



ON REQUEST



Inserts
Ø 200 ÷ 500 mm



Tool for flange
necks



Track
Conversion
System



App
"Set & Go Pro"

and:

Inserts Ø 6" ÷ 18" IPS; 6" ÷ 18" DIPS; KIT for IN-DITCH USE,
HS Roller 630; Plug for network power supply connection

Italy





BUTT FUSION MACHINES REFERENCE



WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	1600		
GAMMA 160		40	50	63	75	90	110	125	140	160																					
DELTA 160 M	32	40	50	63	75	90	110	125	140	160																					
DELTA 200 M				63	75	90	110	125	140	160	180	200																			
BASIC 160		40	50	63	75	90	110	125	140	160																					
BASIC 200				63	75	90	110	125	140	160	180	200																			
BASIC 250					75	90	110	125	140	160	180	200	225	250																	
BASIC 315						90	110	125	140	160	180	200	225	250	280	315															
BASIC 355								125	140	160	180	200	225	250	280	315	355														
COMPACT 355								125	140	160	180	200	225	250	280	315	355														
BASIC 160 EASY LIFE		40	50	63	75	90	110	125	140	160																					
BASIC 200 EASY LIFE				63	75	90	110	125	140	160	180	200																			
BASIC 250 EASY LIFE					75	90	110	125	140	160	180	200	225	250																	
BASIC 315 EASY LIFE						90	110	125	140	160	180	200	225	250	280	315															
BASIC 355 EASY LIFE								125	140	160	180	200	225	250	280	315	355														
DELTA 500 EASY LIFE												200	225	250	280	315	355	400	450	500											
DELTA 630 EASY LIFE															280	315	355	400	450	500	560	630									
DELTA 500												200	225	250	280	315	355	400	450	500											
DELTA 630															280	315	355	400	450	500	560	630									
DELTA 800																					500	560	630	710	800						
DELTA 1000																							630	710	800	900	1000				
DELTA 1200																								710	800	900	1000	1200			
DELTA 1600 ECO / 1600 HDR																									800	900	1000	1200	1400	1600	
DELTA 250 TRAILER					75	90	110	125	140	160	180	200	225	250																	
DELTA 355 TRAILER								125	140	160	180	200	225	250	280	315	355														
DELTA 355 ALL TERRAIN								125	140	160	180	200	225	250	280	315	355														
DELTA 500 TRAILER												200	225	250	280	315	355	400	450	500											
DELTA 500 ALL TERRAIN												200	225	250	280	315	355	400	450	500											
DELTA 630 TRAILER													225	250	280	315	355	400	450	500	560	630									
DELTA 630 ALL TERRAIN													225	250	280	315	355	400	450	500	560	630									
DELTA 1000 TRAILER																315	355	400	450	500	560	630	710	800	900	1000					
DELTA DRAGON 250 CNC					75	90	110	125	140	160	180	200	225	250																	
DELTA DRAGON 315 CNC						90	110	125	140	160	180	200	225	250	280	315															
WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	1600		

CTS	IPS																																						
	1"	1¼"	1½"	2"	1"	1¼"	1½"	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"	42"	48"	52"	54"	63"							
GAMMA 160																																							
DELTA 160 M	•	•	•	•	•	•	•	•	•	•	•	•	•																										
DELTA 200 M																																							
BASIC 160					•	•	•	•	•	•	•	•	•	•																									
BASIC 200																																							
BASIC 250																																							
BASIC 315																																							
BASIC 355																																							
COMPACT 355																																							
BASIC 160 EASY LIFE					•	•	•	•	•	•	•	•	•	•																									
BASIC 200 EASY LIFE																																							
BASIC 250 EASY LIFE																																							
BASIC 315 EASY LIFE																																							
BASIC 355 EASY LIFE																																							
DELTA 500 EASY LIFE																																							
DELTA 630 EASY LIFE																																							
DELTA 500																																							
DELTA 630																																							
DELTA 800																																							
DELTA 1000																																							
DELTA 48"																																							
DELTA 1600 ECO / 1600 HDR																																							
DELTA TRAILER 250																																							
DELTA 355 TRAILER																																							
DELTA 355 ALL TERRAIN																																							
DELTA 500 TRAILER																																							
DELTA 500 ALL TERRAIN																																							
DELTA 630 TRAILER																																							
DELTA 630 ALL TERRAIN																																							
DELTA 1000 TRAILER																																							
IPS	1"	1¼"	1½"	2"	1"	1¼"	1½"	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"	42"	48"	52"	54"	63"							

DIPS																		
	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	54"	60"	
GAMMA 160																		
DELTA 160 M	•	•																
DELTA 200 M	•	•	•															
BASIC 160	•	•																
BASIC 200	•	•	•															
BASIC 250	•	•	•	•														
BASIC 315	•	•	•	•	•													
BASIC 355	•	•	•	•	•	•												
COMPACT 355	•	•	•	•	•	•	•											
BASIC 160 EASY LIFE	•	•																
BASIC 200 EASY LIFE	•	•	•															
BASIC 250 EASY LIFE	•	•	•	•														
BASIC 315 EASY LIFE	•	•	•	•	•													
BASIC 355 EASY LIFE	•	•	•	•	•	•												
DELTA 500 EASY LIFE																		
DELTA 630 EASY LIFE																		
DELTA 500																		
DELTA 630																		
DELTA 800																		
DELTA 48"																		
DELTA 1600 ECO / 1600 HDR																		
DELTA TRAILER 250	•	•	•	•														
DELTA 355 TRAILER	•	•	•	•	•													
DELTA 355 ALL TERRAIN	•	•	•	•	•	•												
DELTA 500 TRAILER	•	•	•	•	•	•	•											
DELTA 500 ALL TERRAIN	•	•	•	•	•	•	•	•										
DELTA 630 TRAILER	•	•	•	•	•	•	•	•										
DELTA 630 ALL TERRAIN	•	•	•	•	•	•	•	•	•									
DELTA 1000 TRAILER	•	•	•	•	•	•	•	•	•									
DIPS	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	54"	60"	





**Ritmo**
PLASTIC WELDING TECHNOLOGY



The information and photos in this publication are not binding and RITMO S.P.A. is free to make any alterations without prior notice.



RITMO S.p.A.
Via A. Volta, 35/37 - 35037
Bresseo di Teolo (PADOVA) ITALY

Ph. +39 049 9901888
Fax +39 049 9901993

info@ritmo.it
www.ritmo.it

